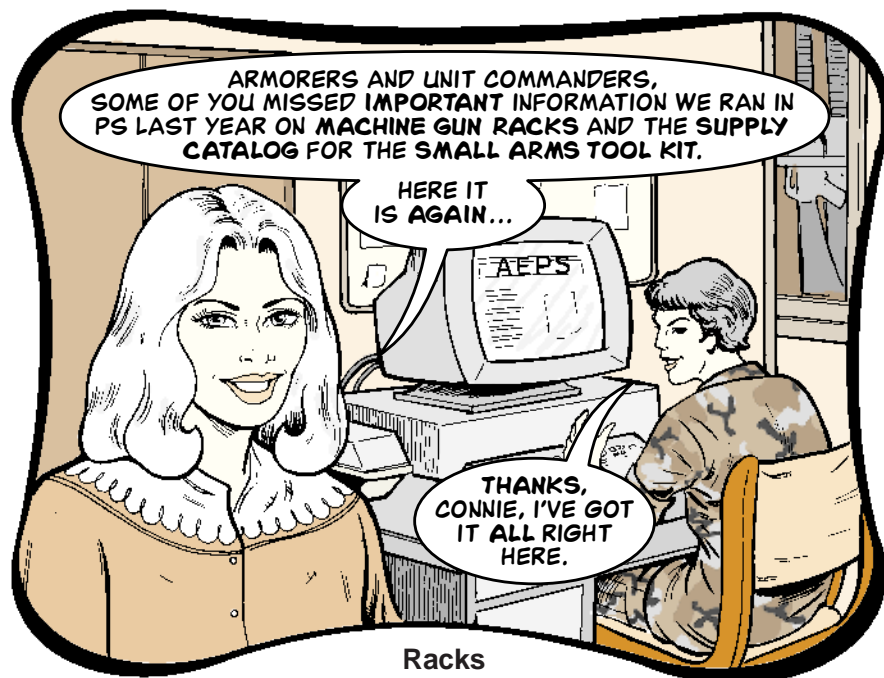


Gun Rack and

Tool Kit Info

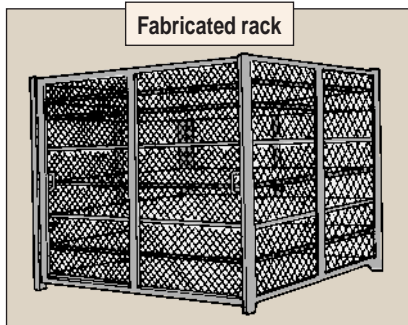


Racks

You don't need to write to TACOM-Rock Island to get plans for making a rack for your machine guns. The plans are on the Internet at the Army Electronics Product Support homepage at <http://aeps.ria.army.mil>. You must access the page from a military computer. If you don't have a password to access the page, you will have to apply for one.

After entering your password, click on Commodity, then Individual and Crew-served Weapons, then Light machine Gun, then Modification Work Orders, and finally, click on Fabrication of Small Arms Rack.

An all-purpose rack that holds the M2, MK 19, M240, M249, and M60 machine guns is also available with NSN 1095-01-454-6320. Order the M249's M13 rack with NSN 1095-01-197-7902, the M240 rack with NSN 1095-01-466-2065, and the MK 19's rack with NSN 1095-01-216-9295.



Small Arms Tool Kit

SC 5180-95-A07, which covers the small arms tool kit, NSN 5180-00-357-7770, was revised and included on EM 0074, the CD-ROM which includes most SCs.

Your supply people should have a copy of EM 0074. They can print you a 30-page copy of the SC 5180-95-A07's hand receipt for inventorying the kit.

If your supply doesn't have it, your pubs people can order EM 0074 with IDN 212093 and PIN 075815.

MK 19 Machine Gun ...

Pins, Nuts and Bags

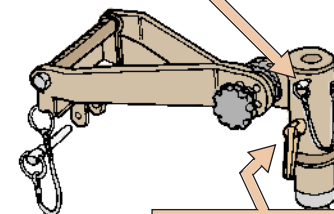
■ Armorers, tighten the self-locking nut that secures the mount cradle to the truck pintle. Units have reported that the nut doesn't always stay locked. If the nut works loose, so does the cradle.

■ Gunners, eyeball the split end of the quick-release pin that locks in the mount to the universal pintle adapter. If the pin's end is bent or otherwise damaged, the pin can work out and the mount can work loose. So be sure to report a damaged pin. Your armorer can order a new pin with NSN 5315-01-447-2233.

■ If you use the cartridge catch bag, empty it periodically during firing. If the bag becomes too full, your MK 19 could have trouble ejecting rounds.

That could lead to stuck rounds and jamming.

Check quick-release pin for damage



Tighten self-locking nut

TRY THESE QUICK TIPS TO KEEP YOUR MK 19s FIRING FAST AND SMOOTH.

